

Work Order ID 51359

August 20, 2009 10:00:29 AM

AOG



Page 1

Item ID: D2136

Accept



Setup Start



Revision ID: ...

Stop



Item Name: Cushion

Start Date: 8/20/09 Start Qty: 6.00



Cust Item ID:

Required Date: 8/20/09 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CL

Date: 09/08/20 Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2136	Rev ...

100

 Small Fab
 Small Fab
 Memo
 Cut D2732 Rubber Seal as per Dwg D2136
 0.00
 0.00

09/08/20 (6)

110

 QC
 Quality Control
 QC5- Inspect part completeness to step on W/O
 Memo
 0.00
 0.00

09/08/20

(6) 4

120

 Packaging
 Packaging
 Identify as per dwg & Stock Location: _____
 Memo
 0.00
 0.00

9/8/20 (6) 501

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Start Date: 8/20/09 Start Qty: 6.00



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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/08/20

MF 09-08-20

Picklist Print

Page 1

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Parent Item: D2136Rev...

Parent Item Name: Cushion

Start Date: 8/20/09

Required Date: 8/20/09

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2732RevB1		Manufactured	No			100	f	226.9641	4.1053			
Rubber Extrusion												

8/20/09

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

226.9641

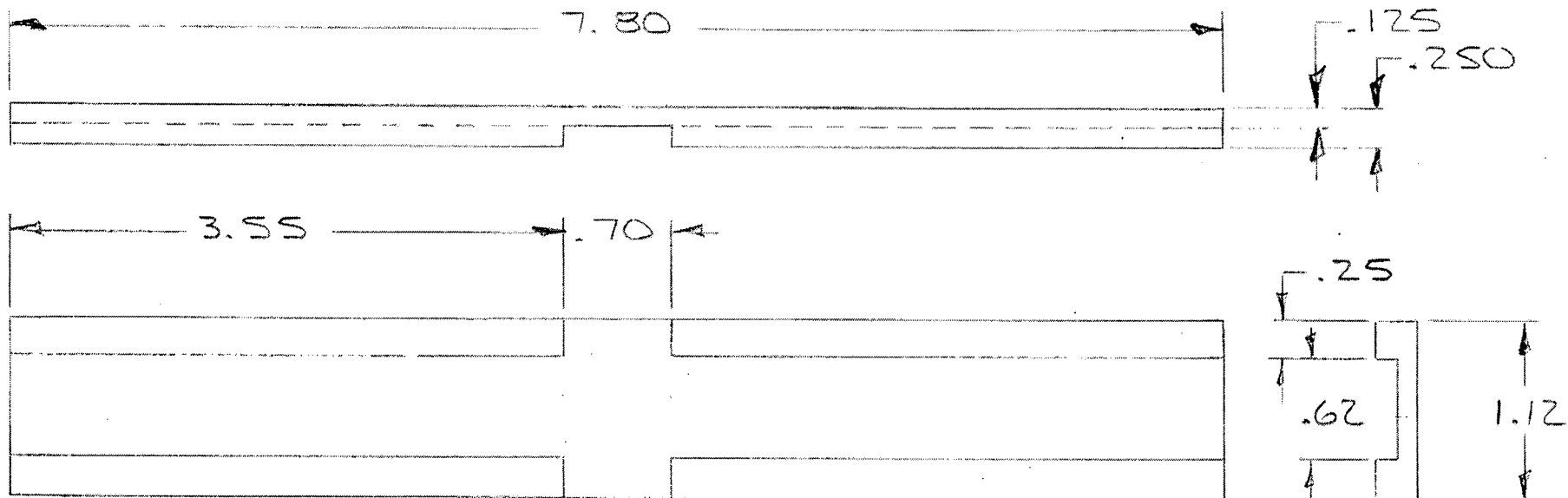
38509

24.62

43118

202.3441

4.1053



C209/08/20
W/D: 51359

MATERIAL: NEOPRENE
40 DUROMETER

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		CONTRACT NO.		DRAWN		DATE		DART		DART AERO ACCESSORIES INC. CANADA	
APPROVED				D-DIMPLE DIGIT NO OF SHEETS C-COUNTERSINK		LENGTH DASH NO. W-SPOTWELD		DESIGN		20/92					
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		STRESS		TITLE		CODE		DWG NO		REV	
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER IN. : 8 - 3742 5. HOLES PER AND 10087		1. TOLERANCES — DIM & .030 2. ANGLES : 90° 3. PARALLELISM : .0025 4. ECCENTRICITY : .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		B-MIS20470AD BB-MIS20426AD				CUSHION		D2136			
REPORT ALL DISCREPANCIES — DO NOT SCALE															

D2136